

MAGICWAVE 190, 230i / TRANSTIG 230i

Quick Guide



Access the Setup menu

Select the welding process and operating mode

Let gas flow out for 30 seconds

1. Press and hold for more than 3 seconds: save currently selected parameters / menu item as a favourite

2. Press once: retrieve favourite (factory setting)

3. Press once: retrieve EasyJob*

1. Turn/press function

2. Press and hold for more than 3 seconds: save currently selected parameters as a Job

The diagram shows the control panel of the MAGICWAVE 190, 230i / TRANSTIG 230i. The central display shows '0 A', '119A', and '0.0 V'. Below the display is a large rotary knob with a red ring. To the left of the knob are two buttons: 'MENU' (with a house icon) and a star icon. To the right of the knob are two buttons with welding process icons (MIG and TIG) and a button with a gear icon. Callout boxes provide instructions for using these controls.

* Prerequisite: the „Job“ function package is enabled

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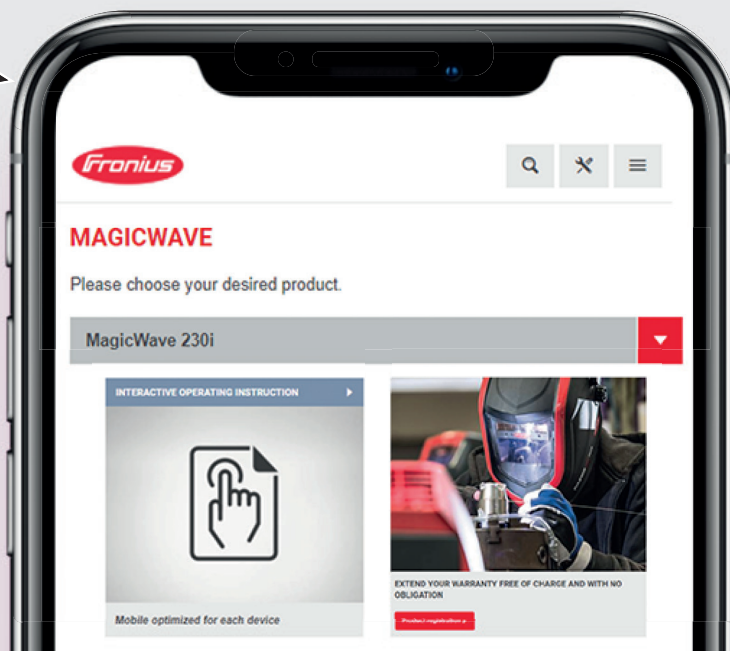
2. Press and hold for more than 3 seconds: save currently selected parameters as a Job

This diagram is identical to the one above, showing the control panel with callouts for menu navigation and function selection.

* Prerequisite: the „Job“ function package is enabled

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SAFETY

Before working with the device, ensure that you have read and understood all the documents provided in hard copy and online. This document does not describe all the functions of the device. For a complete description of the device, refer to the Operating Instructions.

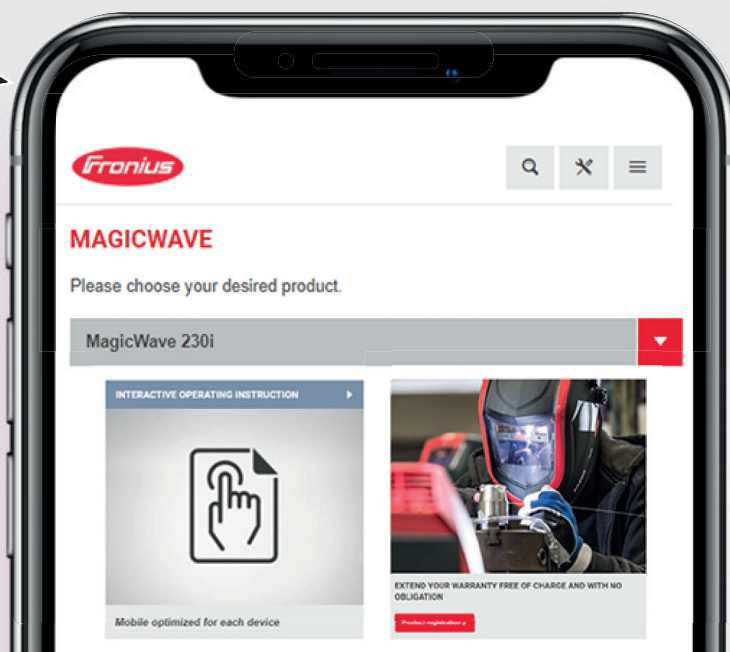


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